# COMMITTEE REPORT ON AME APPRENTICESHIP TRAINING PROGRAM

#### Background:

Ministry of Civil Aviation aims to address the skill gap by streamlining the practical training of the Aircraft Maintenance engineers passing out from the AME training schools through an integrated Apprenticeship program for AMEs in Civil Aviation Sector.

In view of the above a technical committee was formed by MoCA under the chairmanship of Sh. K.P. Srivastava, DDG and members from the airlines. The terms of reference of the committee were::

- i) To draft the selection criteria for candidates to be selected as apprentices
- ii) To draft the standard training modules to be covered during the one year Apprenticeship program.
- iii) To decide on the amount of stipend payable to the apprentices

The Technical committee held its two meetings on 11.05.17, 24.05.17 and 26.05.2017at DGCA HQ to decide on the above terms of reference. During the meetings, the subject issues were discussed in detail and following guidelines were framed:

#### i) Selection Criteria

The candidates who have passed 3 year AME training course from DGCA approved AME training schools and minimum passed DGCA paper 1 and 2 or equivalent shall be eligible for the AME Apprenticeship program.

The eligible candidates shall be required to register on NATS website. CAR 145 Aircraft Maintenance Organisations conducting Apprenticeship training Program shall select the candidates from the NATS website.

The feasibility for conducting the joint entrance examination by Central examination Organisation (CEO) DGCA was explored. CEO is currently engaged in CAR 66 modular examinations which are being conducted for the first time in India and hence is not in position to undertake any additional examination. Therefore, in order to avoid any delay to the launch of AME Apprenticeship training program, JEE is not feasible at this stage.

#### ii) Syllabus

Standard Training Modules Syllabus for Fixed Wing and Helicopters has been prepared after detailed discussions with the stake holders and attached as Appendix 'A' and 'B' respectively.

#### iii) Stipend

Establishments shall pay stipend to apprentices during the period of apprenticeship training at a rate not less than the prescribed minimum rate as per Government of India guidelines i.e. 3542 per month for "Technician Apprentices". Employers are however free to pay stipends higher than these minimum rates.

#### Overview of Apprenticeship Training Program:

This committee proposes to provide one year of apprenticeship training programme which will consist of both classroom training and field training.

Classroom training intends to cover the knowledge requirement in certain areas which are considered as prerequisites for the apprentices to work in maintenance environment like:

Air Legislation and its applications relevant to maintenance organisations, use of maintenance documentation, Ramp and Personal Safety, Standard Maintenance Practices, Human Factors, Safety Management System, Organisation Maintenance capability and Scope of approval, Fleet aircraft and their system overview, Aircraft Servicing procedures and precautions, etc.

The Work Environment/ Field training will be a guided programme under the supervision of permanent staff in the areas of:

Use of general tools and Special tools, use of personal safety equipment and items, Maintenance precautions, Understanding of Ramp Markings and arrangements, Aircraft receiving and dispatching procedures, Aircraft inspection and servicing, use of aircraft auxiliary power supply equipment like GPU, A/C cart, Hydraulic Cart etc., Aircraft component locations, Identification, removal and installation procedures, Aircraft Cleaning, Aircraft Interior inspection and maintenance etc.

On Job Training (OJT) will be imparted by experience staff functioning in Line and Base Maintenance Departments.

#### Industry Issues to be addressed:

- As the apprenticeship training is to be conducted inside airport operational area, hence all apprentices are required to be issued Airport Entry Pass by BCAS. Currently BCAS only issues AEP to bonafide employees of the organisations.
  - MoCA to instruct BCAS for issue of AEP to apprentices.
- 2) Indemnity: Apprentices will be required to insure themselves at the start of the apprentice program and organisations to be indemnified.

- 3) Meeting was held with Sh. D.K. Paliwal, DEA, Ministry of HRD on date 16.05.17 and attended by the following;
  - a. Sh. Amit Awasthi, AWO
  - b. Sh. Laksh Dhingra, IndiGo
  - c. Sh. Jitin Gulati, Vistara

During the meeting it was observed that NATS website is required to be modified to enable AME candidates to enrol / register themselves for the AME Apprenticeship Program so that CAR 145 Aircraft Maintenance Organisations conducting Apprenticeship training Program shall be able select the candidates from the NATS website.

MoCA may request MoHRD for necessary action in this regard.

(Sh. Subodh Sumbh)

Member

(Sh. Anil kumar) Member

(Sh. Rajan Raman) Member

(Sh. Laksh Dhingra)

Member

(Sh.Jitin Gulati)

Member

(Sh. SK Jain)

Member

(Sh. Vinod Shukla)

Member

(Sh. A S Kaushal)

Member

(Sh. K P Srivastava

Chairperson

# Appendix-A

AME Apprenticeship Training

Guidelines

(Fixed Wing)

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# **APPRENTICE TRAINING PROGRAM SYLLABUS**

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## **Chapter 1: Preamble**

- 1.1This document has been prepared to comply with the On Job Training requirements i.e structured Apprenticeship program to comply with Govt. of India initiative on skill development.
- 1.2 The document covers the various areas/ departments of an aviation maintenance organization about which an Aircraft Maintenance Engineer is expected to have reasonable knowledge to work in an airline organization. This booklet should serve as a compact and portable reference document, which would reflect the completion of the candidate's apprenticeship training.
- 1.3 The tasks has been identified for B1 & B2 categories. However, this is generic guideline. The AMO may vary it during customization for their applicable aircraft.
- 1.4 Maintenance tasks which are considered as A/B1/B2/B3 are:
  - a. Maintenance tasks performed on aircraft structure, power plant and mechanical and electrical systems.
  - b. Work on avionics systems requiring **only** simple tests to prove their serviceability and **not** requiring troubleshooting.
  - c. Maintenance tasks which are considered as B2 are:
  - d. Maintenance tasks performed on avionic and electrical systems
  - e. Electrical and avionics tasks within power plant and mechanical systems, requiring **only** simple tests to prove their serviceability.

## **Chapter 2: Apprenticeship Training Process**

- 2.1 The objective of this training to gain the required competence and experience in performing safe maintenance.
- 2.2 It should be conducted at and under the control of a maintenance organization appropriately approved for the maintenance of the particular aircraft type.
- 2.3 The candidate participated in the task should be able to:
- 2.4 Be aware of the safety aspects during aircraft maintenance Read and understand maintenance manual instructions
  - a. Use tools and equipment as required in maintenance manual instructions
  - Use and have knowledge of various material, both raw and consumable, and standard parts
  - c. Use his knowledge in a practical manner and use manufacturer instructions
  - d. Interpret results from various sources and measurements and apply corrective action where appropriate
  - e. Demonstrate knowledge of good maintenance standards and human factor limitation.

#### Completion of the booklet

All entries in this booklet shall be made in ink. It should be signed by the trainee and the designated representative of the organization. Any correction, shall be done in manner by striking with a single line, such that deleted entry remains legible.

# **Chapter 3: Trainee Details**

	Trainee Details				
Name in Full:					
Personal Address:					
Details of DGCA papers /Modules passed					
AME/BAMEL Licence No. (If available):					
Name of Organisation & Address:					
Signature:					

# **Chapter 4: Training Syllabus**

4.1 The following are the topics of knowledge and skill coverage proposed for personnel who will be coming under AME Apprenticeship Program for development in typical Schedule Operator.

SN	TOPICS	DURATION IN DAYS	REMARKS
1.	Review of international and Indian Air	1	
	Legislation structure and applicable		ε
	legislation for scheduled airlines		
2.	Ramp and personal safety	1	
3.	Standard practices and aircraft marshalling	2	
	, headset procedures , Aircraft		
	documentation		
4.	Safety management system/ EHS/MSDS	1/2	
5.	Human factors and Good Maintenance	1	1
	Practices in aircraft maintenance		
6.	Electrical wiring interconnection system	1/2	
7.	Fuel tank safety	1/2	
8.	Type aircraft system familiarisation ,	3	
	inspection and servicing		
9.	Workshop Practices & Tools	2	
10.	Special tools & Equipment procedures	1	
11.	Engine Monitoring and Ground Operations	1	
12.	Concept of Special Operations such as	1	
	EDTO , Auto Land , RVSM, etc.		
13.	Aviation Security Training	1/2	

Total

15 days

#### 4.2 Aircraft Specific: - Proposed duration 11 months

Below mentioned ATA & areas to be covered during Apprentice program covering the system in following area:

- 1. ATA 07 Lifting and Shoring precautions and practices
- 2. ATA 08 Leveling and Weighing procedures
- 3. ATA 09 Towing and Taxi procedures
- 4. ATA 10 Parking, Mooring, Storage and Return to Service procedures
- 5. ATA 11 Placards and Markings identification and importance
- 6. ATA 20 Standard Practices Airframe
- 7. ATA 21 Air Conditioning and Pressurization system
- 8. ATA 22 Auto Flight
- 9. ATA 23 Communications
- 10. ATA 24 Electrical Power
- 11. ATA 25 Equipment/Furnishings
- 12. ATA 26 Fire Protection and extinguishing
- 13. ATA 27 Flight Controls
- 14. ATA 28 Fuel
- 15. ATA 29 Hydraulic Power
- 16. ATA 30 Ice And Rain Protection including ATA 12 Cold Weather Maintenance
- 17. ATA 31 Indicating / Recording System
- 18. ATA 32 Landing Gear
- 19. ATA 33 Lights
- 20. ATA 34 Navigation
- 21. ATA 35 Oxygen
- 22. ATA 36 Pneumatic
- 23. ATA 38 Water/Waste
- 24. ATA 45 Central Diagnostic System
- 25. ATA 47 Nitrogen Generation System
- 26. ATA 49 Airborne Auxiliary Power
- 27. ATA 51 Standard Practices and Structures General
- 28. ATA 52 Doors
- 29. ATA 53 Fuselage introduction
- 30. ATA 54 Nacelles/Pylons
- 31. ATA 55 Stabilizers
- 32. ATA 56 Windows
- 33. ATA 57 Wings structure
- 34. ATA 61 Propeller
- 35. ATA 71 Power Plant introduction and component highlight
- 36. ATA 72 Engine
- 37. ATA 73 Engine Fuel And Control
- 38. ATA 74 Ignition
- 39. ATA 77 Engine Indicating system
- 40. ATA 78 Exhaust/ Thrust Reverser

ATA	-()-	SYSTEM/SUBJECT			
00	Technic	cal Documentation & MEL/CDL including de-activation only of sub-			
		and aircraft components as permitted by the approved MEL			
	1.	Organization AMP, Inspection Schedules, FRB, CDLB and Work Orders			
	2.	MEL and its Parts			
	3.	CDL			
	4.	Introduction to De-activation of different components/sub-			
		components as per MEL			
	5.	Any task recommended by DGCA			
00	MCC Fu	unctioning			
	1.	Introduction to MCC			
	2.	Function			
	10.000	Technical Delay Handling			
		Technical Support			
		Control of Repeated Defects			
00	A/C Ge	neral			
thru'	1.	Aircraft Dimensions			
12	2.	Structure Breakdown & Zoning			
	3.	Cockpit Panels/ Pushbutton Philosophy			
	4.	Servicing Points such as opening & re-fitment of quick access			
	_	inspection panels			
20	5. Replace Placards & Markings				
20	Standard Practices – Airframe				
*	4	Personal Protective Equipment's			
	1.	Personal Protective Equipment's			
	2.	Ramp Hazards			
	3.	Foreign Object Debris			
	4.	Marshalling			
	5.	Anti-collision Beacon			
	6.	Dangerous Areas Around Engines			
	7.	Placement of Chocks			
	8.	Placement of Safety Cones			
	9.	Alignment of Vehicles/ Equipment's			
	10.	Speed Restrictions			
	Safety	practices and Safety equipment-			
		<ol> <li>Use of safety jackets, gloves, safety shoes, Ear Protection</li> <li>Use of warning notices, circuit breaker clips in the cockpit.</li> </ol>			

ATA	SYSTEM/SUBJECT			
	3.	Safety when handling fuel, hydraulic, deicing and other cleaning fluids		
	4.	Safety related to ESDS components and practices.		
		Safety pins/safety sleeves for landing gears, doors etc.		
		Wheel Charging with Nitrogen precautions		
		Safe handling of oxygen system related tools and equipment		
	8.	Safety while working around radar equipment (radiation)		
	9.	CDCCL items (SFAR 88)		
	10	O. Safety related to Inerting system (ATA 47)- Fuel tank safety,		
	1:	1. Safety precautions during Engine Run Up (Idle/high power)		
	Standard	Practices :- Ground Equipment Familiarization		
	1.	Familiarization, safety precautions and use of Ground Power Unit		
	2.	Familiarization, safety precautions and use of Ground Hydraulic cart (pressurization unit)		
	3.	Familiarization, safety precautions and use of Ground Air- conditioning unit/duct		
	4.	Familiarization, safety precautions and use of Ground pneumatic  Cart /duct		
	5.	Use of different types of trestles.		
	Standard	Practices :- General Tools / Special Tools Familiarization		
	1. Fa	amiliarization of each tool content of General tool kit		
	( 9	set Spanners/ Combination spanners/ Off set Ring spanners/ Ring		
	Ra	atchet/ Deep sockets/ shallow sockets/universal joint		
	dı	rives/expander/ reducer/universal drive sockets/ crowfoot		
		panners/ ratchet/ drive breaker bar/ drive extensions/ speed handle/		
		iagonal cutters/ nose pliers/twisters/ vice grip pliers/ soft jaw		
		onkey plier/screw drivers (plain, Philips, heavy duty)/ mallets/		
		eler gauge/hacksaw/ strap wrench/ bottle key / Allen		
		eys/magnifying glass/nose grip plier/ needle files etc.)		
		ses of Dial Gauge/ Push pull gauge/ Micrometer/ Vernier Caliper etc.		
		amiliarization on use of Torque adapter / Torque wrench, Setting orque value on dial type and sleeve type torque wrench.		
	Standard	Practices :- Aircraft Servicing / Equipment Familiarization		
	1.	Familiarization on use Nitrogen HP Regulator / LP Regulation, Bottle Key and hose./ TP Gauge.		
	2.	IDG Rig / Hydraulic servicing unit/ Engine Oil Charging unit./ Fuel		
		Drain Tool		

ATA	X	SYSTEM/SUBJECT
	3.	Wheel Change tool ( MLG , NLG Adapter / Thread protector / Wheel Change Dolly etc)
	4.	Brake Change tools (Brake Tool Adapter / Axle Protector/ Brake fan tool /driving adapter for Tachometer etc.).
	5.	Use of various types of Grease Gun ( Hand Grease Gun / Power Grease Gun/Pressure Grease unit / Grease Rig ) and respective adapter / nozzle kit.
	6.	Use of TR Cowl / Core cowl opening Pump.
	7.	Windshield Removal tool kit /Suction Kit for window removal Installation./ Special tool for sliding window
	8.	Familiarization on use of Nose wheel / Main wheel Jacks, Aircraft Jacks / jacking Adapters etc.
	9.	MLG & MLG Door Looking Sleeve, Cargo Door safety locking Sleeve/ NLG & NLG Door Locking pin
	10	Familiarization on use of Tensiometer for cable tension measurement
	11	. Familiarization on Compressor wash/ ECO wash unit.
	12	. Familiarization and practical use of Bleed tester kit.
	13	Familiarization on use of Borescope Kit (flexi scope / rigid boro kit), adapter etc.
	14	Flight control Rig pin kit / Flap Zero locking tool/ spoiler
		maintenance key etc.
	Standard	Practices :- Aircraft Avionics Equipment Familiarization
7	1.	Familiarization on use of each tool content of General Avionics tool kit, Electrician service tool kit.
- 5	2.	
	3.	
	4.	- w
		positioner and Go No Go Gauge)
	5.	Familiarization on use of splicing tool kit, wire Insertors
		/extractors etc.
1 25	6.	Familiarization on use of Pitot Flushing tool
	7.	Familiarization on use of Pitot Static Leak tester
	8.	Familiarization on use of Air Data Test kit / Air data accessory kit
	9.	Familiarization on use of DMC Kit.

ATA	SYSTEM/SUBJECT	
21	Air Conditioning	
	1. Overview	
	2. PACK Presentation	
	3. Zone Temperature Regulation	
	4. Control & Indication	
	5. Component Location	
	6. Avionics Ventilation	
	7. Pressurization	
	8. LAV/Galley Ventilation	
	9. Maintenance/Test Facilities & Servicing	
22	Auto Flight	
	1. Introduction	
	2. Flight Management/Flight Guidance	
	3. Auto Pilot/Flight Director	
	4. Auto Thrust	
	5. Flight Augmentation	
	6. Maintenance/Test Facilities & Servicing	
23	Communications	
	1. Introduction	
	2. Cabin/In-flight/Service Interphone	
	3. Radio Communication	
	4. Onboard Communication	
	5. SSFDR 6. CIDS	
	7. Component Location 8. Maintenance/Test Facilities & Servicing	
24	Electrical Power including operational check of AC EMERGENCY GENERATIO	
27	(CMR)	
	1. Introduction	
	Normal/Abnormal/Emergency/Battery Only Configuration	
	3. Control & Indication	
	4. Component Location	
	5. Maintenance/Test Facilities & Servicing including replacement of	
	aircraft batteries	
25	Equipment & Furnishings including emergency equipment replacement and	
	passenger/crew seat replacement task	
	1. General	
	2. Cockpit/Cabin Crew Seats & their replacement including seat belts &	
	harnesses.	
	3. LAV/Galleys	
	4. Cabin Panel Layout	
	5. PAX/Emergency Doors & Escape Slide	
	6. Cargo Compartment	
	7. Emergency Equipment & their replacement	

ATA	SYSTEM/SUBJECT		
	8. Servicing: Replacement of ovens, boilers, beverage makers.		
26	Fire Protection		
	1. Introduction		
	2. Engine/APU Fire Protection		
	3. Avionics Smoke		
	4. Cargo/Lavatory Smoke		
	5. Cabin Fire		
	6. Maintenance/Test Facilities & Servicing		
27	Flight Controls		
	1. Introduction		
	2. Flight Control Surfaces		
	3. Cockpit Controls & Indication		
	4. Fly By Wire/Flight Control Laws		
	5. Mechanical Backup		
	6. Component Location		
	7. Maintenance/Test Facilities & Servicing		
28	Fuel System		
	1. Introduction		
	2. Controls & Indication		
	3. Component Location		
	4. Refueling/Defueling		
	5. Maintenance/Test Facilities & Servicing		
	6. Fuel Tank Safety (CDCCL)		
29	Hydraulic Power including Hydraulic fluid upliftment task		
	1. Introduction		
	2. Controls & Indication		
	3. Component Location		
20	4. Maintenance/Test Facilities & Servicing		
30	Ice & Rain Protection including wiper blade change task		
	1. Introduction		
	2. Controls & Indication		
	3. Component Location		
	4. Maintenance/Test Facilities & Servicing including replacement of		
	windscreen wiper blades & static wicks, inspection for & removal of		
31	de-icing/anti-icing fluid residues Indicating/Recording including cleanliness check of DU Screens (ECAM, PFD &		
21			
	ND)		
	1. Introduction to EIS (EFIS/ECAM)		
	2. Recording (DFDR/AIDS/CFDIU)		
	3. Component Location		
	4. Maintenance/Test Facilities & Servicing		

ATA	SYSTEM/SUBJECT			
32	Landing Gear including Wheel/Brake Change task			
	1. Introduction			
	2. L/G , L/G Doors & Wheels			
	3. L/G Extension & Retraction			
	4. Brake/Steering			
	5. Control & Indication			
	6. Component Location			
	7. Maintenance/Test Facilities & Servicing : replacement of wheel			
	assemblies & brake units			
33	Lights including internal and external lights, filaments replacement task and			
	Operational check of Cabin Emergency Light			
	1. Introduction			
	2. Cockpit/Cabin/Cargo/Service Compartment/Exterior/Emergency			
	Lights			
	3. Component Location			
	4. Maintenance/Test Facilities & Servicing including replacement of			
	internal, external lights, filaments & flash tubes.			
34	Navigation			
	1. Introduction			
	2. Component Location			
	3. Dependent/Independent Position Determining System			
	4. Maintenance/Test Facilities & Servicing			
35	Oxygen including Portable Oxygen Bottles replacement task			
	1. Introduction			
	2. Cockpit Crew/ Cabin/Portable Oxygen System			
	3. Control & Indication			
	4. Maintenance/Test Facilities & Servicing			
36	Pneumatic			
	1. Introduction			
	2. Engine/APU Bleed			
	3. Leak Detection			
	4. Component Location			
	5. Control & Indication			
	6. Maintenance/Test Facilities & Servicing			
38	Water/Waste including toilet system components replacement task			
	1. Introduction			
	2. Potable/Waste Water System			
	3. Vacuum Toilet System			
	4. Service Panels			
	5. Component Location			
	6. Maintenance/Test Facilities & Servicing including replacement of			
10	toilet system components excluding gate valves.			
46	Information Systems			
	1. Introduction			

ATA	SYSTEM/SUBJECT		
	2. Architecture/Panels/Component Location		
	3. Maintenance/Test Facilities & Servicing		
47	Inert Gas System	ľ	
	1. Introduction	9	
	2. Component Location		
	3. Maintenance/Test Facilities & Servicing		
49	APU		
	1. Introduction & Description		
	2. Component Location		
= = ='	3. ECB/Interfaces		
	4. Maintenance/Test Facilities & Servicing including replacement of APU		
	batteries.		
51	A/C Structure/Door/Fuselage/Pylons/Windows/Wings		
thru'	1. PAX & Cargo Doors	١	
57	2. L/G Doors		
	3. Fuselage		
	4. Pylon		
	5. THS/Elevator 6. Vertical Stabilizer/Rudder		
	7. Cockpit/Cabin Windows		
	8. Wings	1	
	9. Composite Application		
	10. Servicing including simple repairs & replacement of internal		
	compartment doors & placards, overhead storage compartment		
	doors & cabin furbishing items, removal/installation of external doors		
	fitted with quick release attachments.		
71/72	Power Plant/Engine		
	1. Introduction & Description		
71/72	2. Component Location		
	3. Maintenance/Test Facilities & Servicing		
73	Engine Fuel & Control		
	1. Introduction & Description		
	2. Component Location		
	3. Maintenance/Test Facilities & Servicing		
74	Engine Ignition/Starting		
	1. Introduction & Description		
	2. Component Location		
	3. Maintenance/Test Facilities & Servicing		
75	Engine Air		
	1. Introduction & Description		
	2. Component Location		
	3. Maintenance/Test Facilities & Servicing	4	

ATA	SYSTEM/SUBJECT		
76	Engine Controls		
	Introduction & Description		
	2. Component Location		
	3. Maintenance/Test Facilities & Servicing		
77	Engine Indicating		
	1. Introduction & Description		
	2. Component Location		
	3. Maintenance/Test Facilities & Servicing		
78	Engine Exhaust		
	1. Introduction & Description		
	2. Component Location		
	3. Maintenance/Test Facilities & Servicing		
79	Engine Oil		
	Introduction & Description		
	2. Component Location		
	3. Maintenance/Test Facilities & Servicing		

# **Chapter 5: Assessment Sheet**

S. N	Task description	Area	Max marks	Obtained Marks	Remarks
	Behavioral, Airmanship	The trainee scans the environment before starting the task and during the task performance to ensure safety of aircraft and personnel. Communication linked to the task performance within the team members is clear and relevant	5		
	Safety minded	The trainee adheres to the Safety Warnings and Cautions as mentioned in the Aircraft Maintenance Manual.	10	ortun ora 1 lis_1 -	
	Technical skills	The trainee identifies and uses the appropriate tools and equipment (including special tools)	10		
	Technical skills	Performance of Two selected core task (B1/B2) proficiently.		3	
		1.	30		
		2.	30		
	Documentation	Use of Aircraft Documentation and completion of records	15		
		Total	100		

Result: (Tick as applicable)

PASS	FAIL	Name & Signature of Assessor

Caution: For all work on aircraft and components all relevant safety precautions must be observed.

# Chapter 6 : Sample Log Book

					05	ATA		NAM	
					Time Limits/Maintenace Checks	ATA CHAPTER		NAME OF TRAINEE	STRUCTURED ON JOB TRAINING LOGBOOK
						REFRENCES			ГОСВООК
						ON A/C			
						JOB CARD/WORK ORDER/TECH. LOG	COI		
Total	iai					DOCUMENTATION HANDLING	MPE		
		20				A/C FINAL CLOSE UP	COMPETENCY		ISSUE
	Fear S		Y WIN			ENVIRONMENTAL AWARENESS	100 to 10		
						PERFORM MAINTENANCE ACTION	SSE		FO
			2.5%			AIRCRAFT REPORTS	ASSESSED		FORM NO
E Ten	7 1				14	USING REPORTS & INDICATIONS	J		Į.
				92 OR		SYSTEM INTEGRATION			
		A				INITIALS OF TRAINEE			FORM NO , DATED
						INITIALS OF INSTRUCTOR/ASSESSO	OR		
						TRAINING/ASSESSMENT DATE			

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# **Appendix-B**

AME Apprenticeship Training

Guidelines

(Helicopters)

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#### Preamble

- This document has been prepared to comply with the On Job Training requirements i.e structured Apprenticeship program to comply with Govt. of India initiative on skill development.
- 2. The document covers the various areas/ departments of an aviation maintenance organization about which an Aircraft Maintenance Engineer is expected to have reasonable knowledge to work in an airline organization. This booklet should serve as a compact and portable reference document, which would reflect the completion of the candidate's apprenticeship training.
- 3. The tasks has been identified for B1 & B2 categories. However, this is generic guideline. The AMO may vary it during customization for their applicable aircraft.
- 4. Maintenance tasks which are considered as A/B1/B2/ are:
  - 1. Maintenance tasks performed on aircraft structure, power plant and mechanical and electrical systems.
  - 2. Work on avionics systems requiring **only** simple tests to prove their serviceability and **not** requiring troubleshooting.

#### **Apprenticeship Training Process**

The objective of this training to gain the required competence and experience in performing safe maintenance.

It should be conducted at and under the control of a maintenance organization appropriately approved for the maintenance of the particular aircraft type.

The candidate participated in the task should be able to:

- Be aware of the safety aspects during aircraft maintenance
- Read and understand maintenance manual instructions
- Use tools and equipment as required in maintenance manual
- Have knowledge of various material, both raw and consumable, and standard parts
- Use his knowledge in a practical manner to apply manufacturer instructions
- Interpret results from various sources /measurements and learn corrective action where appropriate
- Demonstrate knowledge of good maintenance standards and human factor limitation.

#### Completion of the logbook

All entries in the logbook shall be made in ink. It should be signed by the trainee and the designated representative of the organization. Any correction, shall be done in manner by striking with a single line, such that deleted entry remains legible.

# **Trainee Details**

Trainee Details				
Name in Full:				
Personal Address:				
Details of DGCA papers/Modules passed				
AME/BAMEL Licence No. (If available):				
Name of Organisation & Address:				
Signature:		<u>2</u>		

#### TRAINING SYLLABUS

**4.1** The following are the topics of knowledge and skill coverage proposed for personnel who will be coming under AME Apprenticeship Program for development in typical Helicopter Operator / MRO organization.

SN	TOPICS	DURATION IN DAYS	REMARKS	
1.	Review of Indian Air Legislation structure and applicable legislation for Helicopter operator / MRO	1		
2.	Ramp and personal safety	1/2		
3.	Standard practices and aircraft marshalling , , Aircraft documentation	2		
4.	Safety management system/ Environment Health & Safety	1		
5.	Human factors in aircraft maintenance	1/2		
6.	Type aircraft system familiarisation, inspection and servicing	2		
7.	Workshop Practices & Tools	1/2		
8.	Special tools & Equipment procedures	1/2		
9.	Good Maintenance Practices	1.5		
10.	Aviation Security Training	1/2	4 to 1	

Total 10 days

#### 4.2 Aircraft Specific: - Proposed duration 12 months

Below mentioned ATA & areas to be covered during Apprentice program covering the system in following area:

- 1. ATA 07 Lifting and Shoring precautions and practices
- 2. ATA 08 Leveling and Weighing procedures
- 3. ATA 09 Towing and Taxi procedures
- 4. ATA 10 Parking, Mooring, Storage and Return to Service procedures
- 5. ATA 11 Placards and Markings identification and importance
- 6. ATA 20 Standard Practices Airframe
- 7. ATA 21 Air Conditioning and Pressurization system
- 8. ATA 22 Auto Flight
- 9. ATA 23 Communications
- 10. ATA 24 Electrical Power
- 11. ATA 25 Equipment/Furnishings
- 12. ATA 26 Fire Protection and extinguishing
- 13. ATA 28 Fuel
- 14. ATA 29 Hydraulic Power
- 15. ATA 30 Ice And Rain Protection including ATA 12 Cold Weather Maintenance
- 16. ATA 31 Indicating / Recording System
- 17. ATA 32 Landing Gear
- 18. ATA 33 Lights
- 19. ATA 34 Navigation
- 20. ATA 52 Doors
- 21. ATA 53 Fuselage
- 22. ATA 55 Stabilizer
- 23. ATA 56 Windows and windshield
- 24. ATA 60 General Mechanics System
- 25. ATA 62 Main Rotor
- 26. ATA 63 Main Rotor Drive
- 27. ATA 64 Tail Rotor
- 28. ATA 65 Tail Rotor Drive
- 29. ATA 67 Rotor Flight Controls
- 30. ATA 71 Power Plant
- 31. ATA 73 Engine fuel control system
- 32. ATA 76 Engine controls
- 33. ATA 77 Engine Indicating system
- 34. ATA 79 Engine Oil
- 35. ATA 80 Starting
- 36. ATA 88 Electrical Harness

ATA	SYSTEM / SUBJECT				
00	Technical Documentation & MEL including de-activation only of sub-system and				
	aircraft components as permitted by the approved MEL				
	1. Organization AMP, Inspection Schedules, FRB, and Work Orders				
	2. MEL and its Parts				
	3. Introduction to De-activation of different components/sub-components as				
	per MEL				
	4. Any task recommended by DGCA				
	The second of th				
00 thru'	A/C General				
12	1. Aircraft Dimensions				
	2. Structure Breakdown & Zoning				
	3. Cockpit Panels/ Pushbutton Philosophy				
	4. Servicing Points such as opening & re-fitment of quick access inspection				
	panels				
	5. Replace Placards & Markings				
20	Standard Practices – Airframe				
	Personal Protective Equipment's				
	2. Ramp Hazards				
	3. Foreign Object Debris				
	4. Marshalling				
	5. Anti-collision Beacon				
	6. Dangerous Areas Around Engines				
	7. Placement of Chocks				
	8. Placement of Safety Cones				
	9. Alignment of Vehicles/ Equipment's 10. Speed Restrictions				
	Safety practices and Safety equipment-				
	1. Use of safety jackets, gloves, safety shoes, Ear Protection				
	2. Use of warning notices, circuit breaker clips in the cockpit.				
	3. Safety when handling fuel, hydraulic, deicing and other cleaning fluids				
	4. Safety related to ESDS components and practices.				
	5. Safety pins/safety sleeves for landing gears, doors etc.				
	6. Wheel Charging with Nitrogen precautions				
	7. Safety while working around radar equipment (radiation)				
	8. MEL items				
	<ol><li>Safety precautions during Engine Run Up (Idle/high power)</li></ol>				
	ž.				

#### Standard Practices: - Ground Equipment Familiarization

- 1. Familiarization, safety precautions and use of Ground Power Unit
- 2. Familiarization, safety precautions and use of Ground Hydraulic cart (pressurization unit)
- 3. Use of different types of trestles.

#### Standard Practices :- General Tools / Special Tools Familiarization

- Familiarization of each tool content of General tool kit
   (set Spanners/ Combination spanners/ Off set Ring spanners/ Ring Ratchet/
   Deep sockets/ shallow sockets/universal joint drives/expander/
   reducer/universal drive sockets/ crowfoot spanners/ ratchet/ drive breaker
   bar/ drive extensions/ speed handle/ Diagonal cutters/ nose pliers/twisters/
   vice grip pliers/ soft jaw monkey plier/screw drivers (plain, Philips, heavy
   duty)/ mallets/ feeler gauge/hacksaw/ strap wrench/ bottle key / Allen
   keys/magnifying glass/nose grip plier/ needle files etc.)
- 2. Uses of Dial Gauge/ Push pull gauge/ Micrometer/ Vernier Caliper etc.
- 3. Familiarization on use of Torque adapter / Torque wrench, Setting Torque value on dial type and sleeve type torque wrench.

#### Standard Practices: - Aircraft Servicing / Equipment Familiarization

- 1. Familiarization on use Nitrogen HP Regulator / LP Regulation, Bottle Key and hose./ TP Gauge.
- 2. / Hydraulic servicing unit/./ Fuel Drain Tool
- 3. Wheel Change tool (MLG, NLG Adapter / Thread protector / etc)
- 4. Brake Change tools (Brake Tool Adapter / Axle Protector/ Brake fan tool /driving adapter for Tachometer etc.).
- 5. Use of various types of Grease Gun ( Hand Grease Gun /) and respective adapter / nozzle kit.
- 6. Familiarization on use of Nose wheel / Main wheel Jacks, Aircraft Jacks / jacking Adapters etc.
- 7. Familiarization on Compressor wash unit.
- 8. Familiarization on use of Borescope Kit (flexi scope / rigid boro kit), adapter etc.
- 9. Flight control Rig pin kit.

#### Standard Practices :- Aircraft Avionics Equipment Familiarization

- 1. Familiarization on use of each tool content of General Avionics tool kit, Electrician service tool kit.
- 2. Familiarization on use of Digital Multimeter / milliohm meter
- 3. Familiarization on use of Manual Insulation tester (megger) / insulation and continuity tester/ bonding tester.

	<ol> <li>Familiarization on use of Crimping tool splice/ terminal lugs, Crimping tool ferrule/ crimping tool Turrets/ Crimping too (12 positioner and Go No Go Gauge)</li> <li>Familiarization on use of splicing tool kit, wire Insertors /extractors etc.</li> <li>Familiarization on use of Pitot Static Leak tester</li> <li>Familiarization on use of Air Data Test kit / Air data accessory kit</li> <li>Familiarization on use of DMC Kit.</li> </ol>
21	
	Air Conditioning
	1. Overview
	2. Control & Indication
	3. Component Location
	4. Avionics Ventilation
	5. Maintenance & Servicing
22	
0	Auto Flight
	1. Introduction
	2. Auto Pilot system
	3. Auto Pilot component locations
	4. Maintenance & Servicing
23	and the sprength of the second
	Communications
	1. Introduction
	Intercom     Radio Communication
	4. FDR
	5. Component Location
	6. Maintenance & servicing
24	or manifestation of servicing
	Electrical Power
	1. Introduction
	2. Normal/Emergency - Battery
	3. Control & Indication
	4. Component Location
	5. Maintenance including replacement of aircraft batteries
25	
	Equipment & Furnishings
	1. General
	Cockpit/Cabin Crew Seats & their replacement including seat belts &
	harnesses.
26	3. Cargo Compartment
26	Fire Protection
	1. Introduction
	2. Engine Fire Protection
	3. Cabin Fire Extinguisher

28	
	Fuel System
	1. Introduction
	2. Controls & Indication
	3. Component Location
	4. Refueling/Defueling
	5. Maintenance
29	
	Hydraulic Power including Hydraulic fluid upliftment task
	1. Introduction
	2. Controls & Indication
	3. Component Location
	4. Maintenance & Servicing
32	
	Landing Gear including Wheel/Brake Change task
	1. Introduction
	2. L/G , L/G Doors & Wheels
	3. L/G Extension & Retraction
	4. Brake
	5. Control & Indication
	6. Component Location
22	7. Maintenance & Servicing
33	Lights including internal and outswallights
	Lights including internal and external lights  1. Introduction
	<ol> <li>Cockpit/Cabin/Cargo/Service Compartment/Exterior</li> <li>Component Location</li> </ol>
	4. Maintenance & Servicing including replacement of internal, external lights,
	filaments.
34	municities.
	Navigation
	1. Introduction
	2. Component Location
	3. Maintenance & Servicing
51 thru'	
57	A/C Structure/Door/Fuselage/Windows
	1. PAX & Cargo Doors
	2. L/G Doors
	3. Fuselage
	4. Stabilizer
	5. Cockpit/Cabin Windows
	6. Servicing including simple repairs & replacement of internal compartment
	doors & placards, removal/installation of external doors fitted with quick
	release attachments.

60 thru'	Main Rotor, Main Rotor Drive, Tail Rotor, Tail Rotor Drive, Rotor Flight
67	Controls
	1. Introduction
	2. Component Location
	3. Maintenance & Servicing
71	
	Power Plant/Engine
	1.Introduction & Description
	2.Component Location
	3.Maintenance
73	The state of the s
	Engine Fuel & Control
	1. Introduction & Description
	2. Component Location
	3. Maintenance
76	
	Engine Controls
	1. Introduction & Description
	2. Component Location
	3. Maintenance
77	il in a disample of the first o
	Engine Indicating
	1. Introduction & Description
	2. Component Location
	3. Maintenance
79	Car type - Caracter - of postariol (Same a)
	Engine Oil
	1. Introduction & Description
	2. Component Location
	3. Maintenance
80	A CONTRACTOR OF THE PROPERTY O
	Starting system
	1. Introduction & Description
	2. Component Location
	3. Maintenance

# **4.3 LEARNING TOPICS**

DEPARTMENT	LEARNING TOPICS	DURATION	
	Familiarization with MOE		
	Updating airframe and engine hours		
	Service Life Limited items		
	Tracking of component hours - TSN, TSO, TBO, Cycles		
CAMO	Forecasting periodic inspection	2 months	
	Call outs for inspection, compliance of ASB, AD, SB		
	Airworthiness review & certification		
	Usage of CAMO software		
	Use and updating of Technical documentation		
	Incoming inspection		
	Stage inspection during maintenance activity		
	Failure analysis, MTBF		
	Preparation of inspection schedules		
QUALITY	Internal audits	2 months	
	Audit of sub-contractors		
	Usage of log cards, tags, CA Form 1, EASA Form 1, FAA 8130-3		
	Human factors		
	SMS		
	Reading of task cards and performing the activities		
	Usage of appropriate tools, GSE, GHE		
	Tools counting and calibration status		
	FOD and prevention		
	Usage of consumable materials to clean Helicopter and parts		
	External inspection before release		
	Usage of blanks and removal before flight		
	Daily inspection, BITE test and preparation for flight		
	Oil and Hydraulic, Wheel & Brake systems maintenance		
	Refuelling and precautions to be taken	4 months	
LINE	Procedure to be followed while refuelling from barrels		
MAINTENANCE	Embarking and dis-embarking of passengers - safety to be observed		
	Baggage loading & C.G. for weight and balance		
	Maintenance ground run procedure		
	Trouble shooting and simple rectification		
	After last flight inspection and Turn around servicing		
	Towing and positioning of Helicopter - safety to be observed		
	Preparation of helipad before arrival		
	Usage of fire extinguisher		
	Following tasks subject to availability of suitably configured		
	helicopters:		

	<ul> <li>Removal and installation of Helicopter Emergency Medical Service (HEMS) simple internal medical equipment</li> </ul>		
	<ul> <li>Removal and installation of external cargo provisions (i.e., external hook, mirrors) other than the hoist</li> </ul>		
	<ul> <li>Removal and installation of quick release external cameras and search lights</li> </ul>		
	<ul> <li>Removal and installation of emergency float bags, not including the bottles</li> </ul>		
	- Removal and installation of external doors fitted with quick release attachments		
	<ul> <li>Removal and installation of snow pads/skid wear shoes/slump protection pads</li> </ul>		
	Log book entries		
	Defuelling, disposal of ATF		
	Inspection of Helicopter as per schedule		
BASE	Safe operation of hangar facilities like overhead crane, compressed air, etc.		
MAINTENANCE	Removal of assemblies and installation procedure		
	Retrofitment SB, STC		
	Compliance of AD, ASB		
	Tools calibration process to be followed		
NAMES OF STREET	Tool inventory records		
STORES	Bonded Stores documentation - Release notes, Certificate of Conformity	1 month	
	Batch no., shelf-life, cold store requirements		
	Quarantine stores procedure		
	Identification of spurious parts, disposal of rejected items		

# **Assessment Sheet**

Task description	Area	Maximum marks	Obtained Marks	Remarks
Behavioral, Airmanship	The trainee scans the environment before starting the task and during the task performance to ensure safety of aircraft and personnel.  Communication linked to the task performance within the team members is clear and relevant	5		
Safety minded	The trainee adheres to the Safety Warnings and Cautions as mentioned in the Aircraft Maintenance Manual.	10		
Technical skills	The trainee identifies and uses the appropriate tools and equipment (including special tools)	10		

Technical skills	Performance of Two selected core task (B1/ B2) proficiently.	,		
<u>^</u>	1.	30	197	g.
	2.	30		
Documentation	Use of Aircraft Documentation and completion of records	15		
	Total	100		

Result: (Tick as applicable)

PASS	FAIL	Name & Signature of Assessor			
1	1	, and the frame ,			

Caution: For all work on aircraft/Helicopter and components all relevant safety precautions must be observed.

Chapter 6 : Sample Log Book

					05	АТА		NAN	
					Time Limits/Maintenace Checks	ATA CHAPTER		NAME OF TRAINEE	STRUCTURED ON JOB TRAINING LOGBOOK
						REFRENCES			LOGBOOK
						ON A/C			
						JOB CARD/WORK ORDER/TECH. LOG	CO		
WAS:						DOCUMENTATION HANDLING  A/C FINAL CLOSE UP  ENVIRONMENTAL AWARENESS PERFORM MAINTENANCE ACTION  AIRCRAFT REPORTS			
						A/C FINAL CLOSE UP			ISSUE
	100	Mary.				ENVIRONMENTAL AWARENESS	ENVIRONMENTAL AWARENESS		100
No in-		0.00				PERFORM MAINTENANCE ACTION			Ö
	460					AIRCRAFT REPORTS		e ni	FORM NO
PATE.	P 28		11.01	Fig. Sty		USING REPORTS & INDICATIONS			ō
17.1%	19:55	SYSTEM INTEGRATION							
						INITIALS OF TRAINEE			FORM NO, DATED
						INITIALS OF INSTRUCTOR/ASSESSOR			
						TRAINING/ASSESSMENT DATE			

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